

# Project X Broader Impacts Spallation & Irradiation Facility

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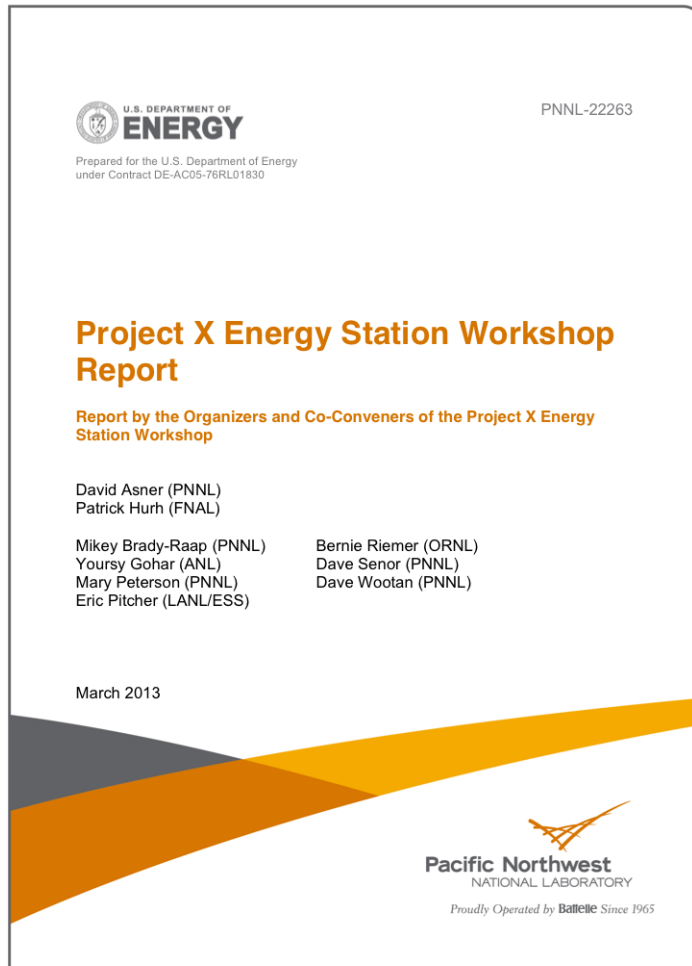
Community Summer Study 2013 (Snowmass on the Mississippi)

30 July 2013

- ▶ Project X Spallation and Irradiation Facility described
  - Volume 3: Project X Broader Impacts [arXiv:1306.5024](https://arxiv.org/abs/1306.5024) [physics.acc-ph]
- ▶ Content of this volume draws heavily on previous workshops & reports
  - Project X Energy Station (PXES) Workshop, January 29-30, 2013
  - PX Forum on Spallation Sources for Particle Physics, March 19-20, 2012
- ▶ The PXES Workshop included participants from the Nuclear Energy and the Fusion Energy community and participants for DOE-NE HQ
- ▶ *The Project X Energy Station as a Candidate Fusion Materials Facility* was submitted to FESAC as part of the SC future facilities exercise
  - Fusion Nuclear Materials Facility deemed “Absolutely Central”
- ▶ Briefed both SC-FES and DOE-NE on PX Materials Irradiation Facility
- ▶ (Substantial) effort required to evolve the Integrated Target Station (Energy Station + Nuclear Physics) to a pre-Conceptual Design
  - Need to engage DOE-NE, DOE-SC-FES and their research communities

# Project X Energy Station Workshop

## January 29-30, 2013



### Workshop objectives

- ▶ Identify & explore the nuclear and fusion energy relevant R&D that would be possible in an Energy Station associated with the Project X Linac
- ▶ Discuss the hypothesis that an Energy Station associated with Project X could accelerate and enhance the ability to test and evaluate early research concepts.
- ▶ Identify the synergy and benefit that the Project X Linac could bring to the nuclear & fusion energy communities.

# Energy Station -> Integrated Target Station

## Goal

- ▶ Develop integrated spallation target station concept to serve DOE-SC-HEP/NP/FES, DOE-NE experimental needs

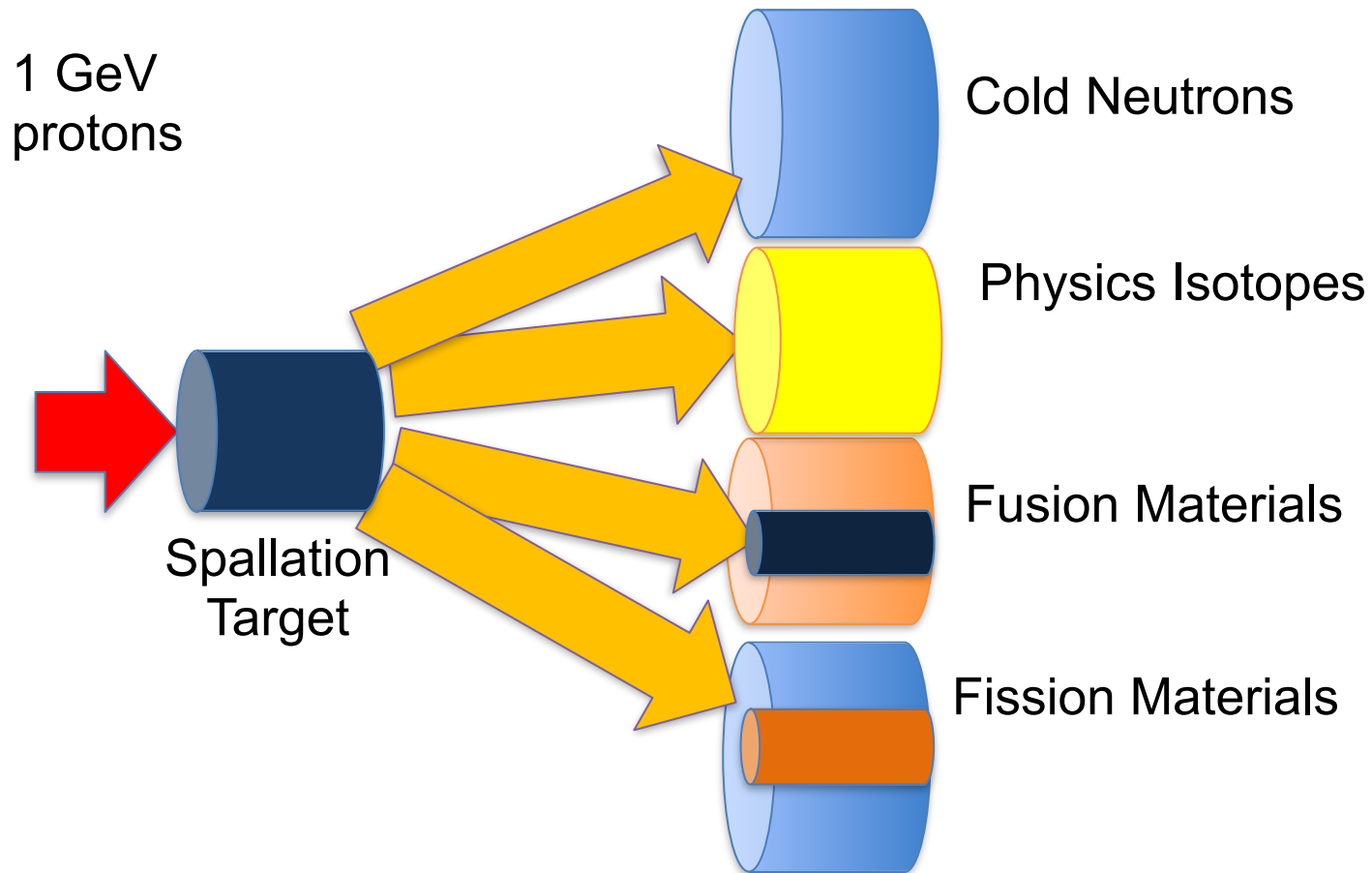
## Rationale

- ▶ CW spallation neutron source could augment limited US irradiation testing capability
- ▶ Synergy between Physics experimental needs and materials testing for fusion, fission communities

## Project X – Stage 1

- ▶ Could provide ~1 MW of beam dedicated to a spallation neutron source for nuclear materials and fuels research (Energy Station) or shared with a physics mission facility with similar neutron source requirements (Integrated Target Station)

# Energy Station -> Integrated Target Station



# Project X Integrated Target Station has the potential to benefit several areas (beyond HEP)

- ▶ Highest priority opportunities within the US Nuclear and Fusion energy programs are irradiation of fusion and fast reactor structural materials.
- ▶ Must provide a fusion and fast reactor relevant neutron flux at a minimum of 20 dpa per calendar year in a reasonable irradiation volume.
- ▶ Enable the in-situ real-time measurements of various separate-effects phenomena in fuels or materials, which would be very valuable to the modeling and simulation technical community. Such capabilities are more feasible in an accelerator-based system than a reactor
- ▶ Integral effects testing of fast reactor fuels, including driver fuel, minor actinide burning fuel, and transmutation of spent fuel.
- ▶ Support DOE Office of Nuclear Energy plus Office of Science programs
  - Materials Program - Fusion Energy Sciences (FES)
  - Isotope Production Program – Nuclear Physics (NP)
  - Ultra Cold Neutrons – Nuclear Physics (NP)

# Integrated Target Station Concept

## Lead Matrix Test Region

- Solid lead with gas or water cooling
- ~ 2 m diameter, 3 m length
- Low n absorb/ High n scatter
- High n flux/ Fast n spectrum
- Acts as gamma shield

## Project X Proton Beam

- 1mA @ 1 GeV (1 MW)

## Spallation Target

- Liquid Pb-Bi or Tungsten
- >30 neutrons/proton
- Protons penetrate ~50 cm
- Neutrons ~ fission spectrum
- ~ 10 cm dia, 60 cm length
- Cleanup system for spallation products

## Reflector

- Steel/iron/nickel
- High n scatter
- Flattens n flux distribution

## Closed Loop Test Modules

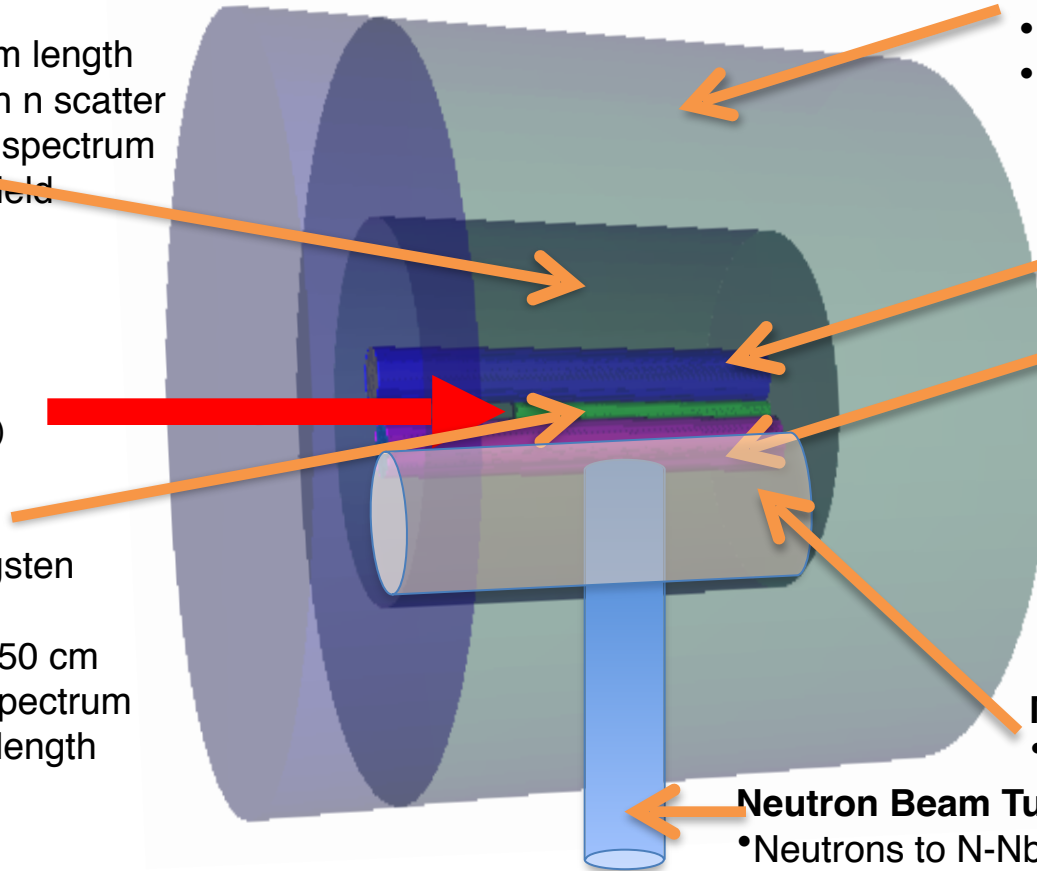
- Removable/replaceable/customizable
- Independent cooling system
- n spectrum/material/temp/pressure to match conditions
- ~30 cm dia

## Moderator tank (if needed)

- Moderates neutrons for CN

## Neutron Beam Tube

- Neutrons to N-Nbar, N-EDM experiments



# Target Station Components – Spallation Target

## ► Spallation Target:

- 6.24e15 p/s proton beam
- Nominal 10 cm diameter
- High neutron yield Pb or LBE ~30 neutrons/proton
- 1 GeV protons penetrate ~50 cm
- Neutron spectrum similar to fission but with high energy tail
- Coolant is target material, no stress issues in target
- Beam window may be life limiting
  - Experience base from ISIS, SINQ, MEGAPIE, SNS, is ~7-22 dpa/yr on front window for SS316, T91, Inconel
  - For 10 cm diameter ESS window, ~8 dpa/yr
- Need careful oxidation control, on-line cleanup
- Spallation products like fission products
- >400 KW energy deposited
- Potential for in-beam materials testing

MEGAPIE  
(0.8 MW) LBE  
target has been  
demonstrated

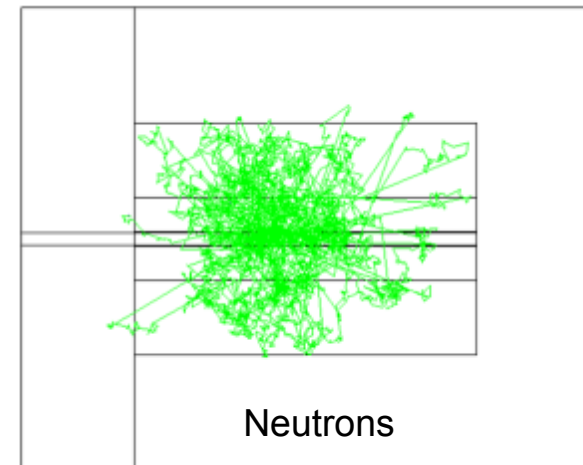
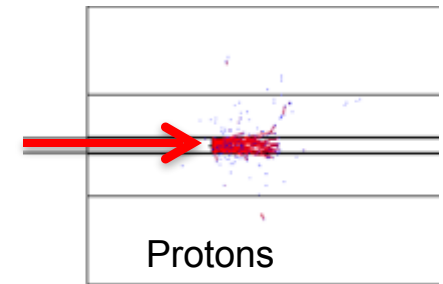
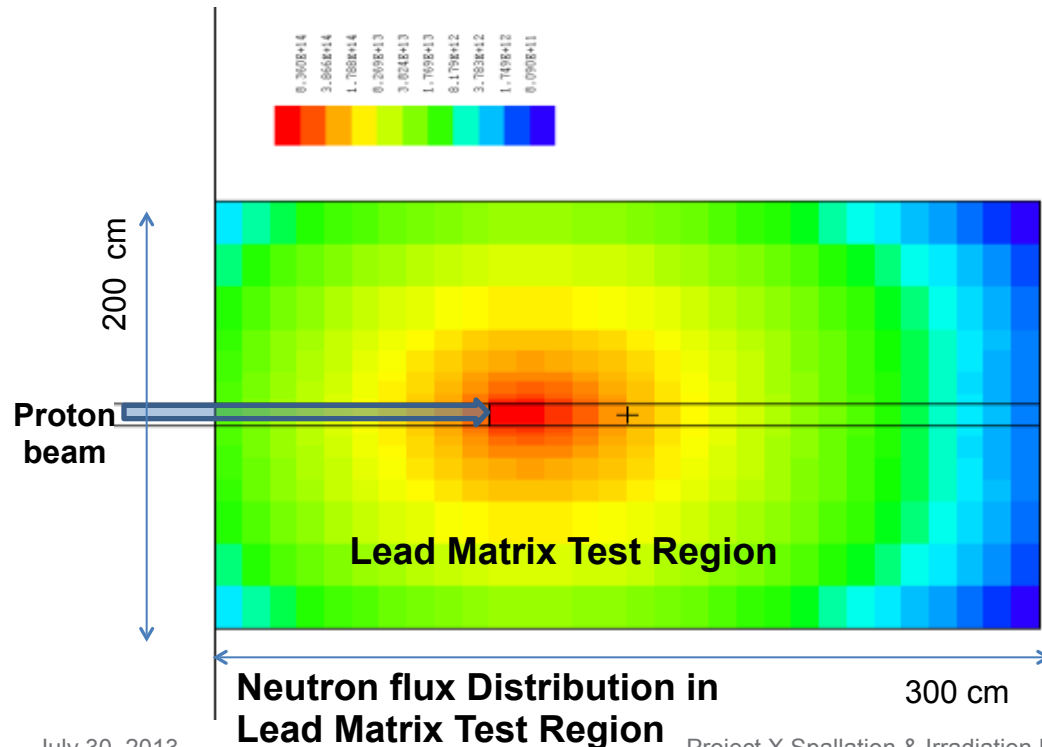




# Target Station Components – Test Matrix

## ► Test Matrix

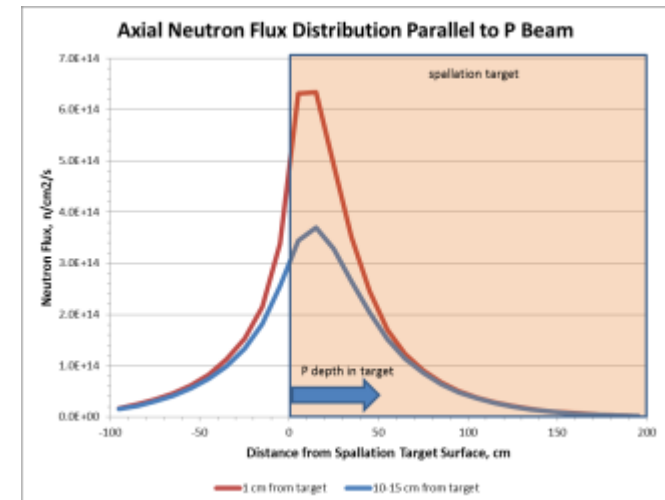
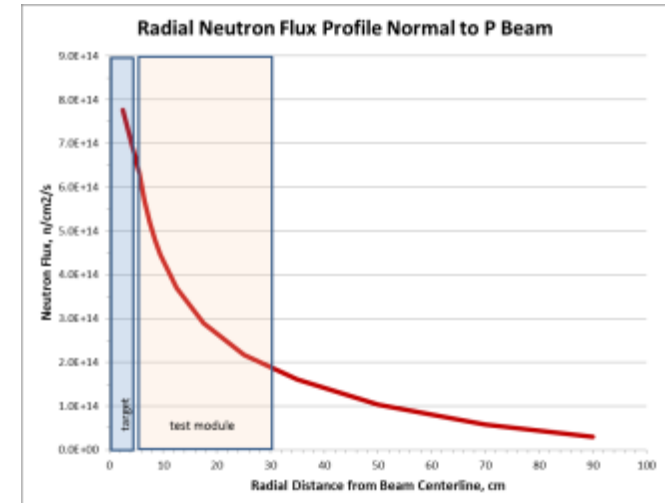
- Solid lead or other (e.g. Zr-base alloy) – high scatter, low absorption
- Maximizes neutron flux, provides space for array of test modules
- Simple thermal analysis indicates heating may allow solid lead matrix
- Beam tubes could provide additional testing flexibility



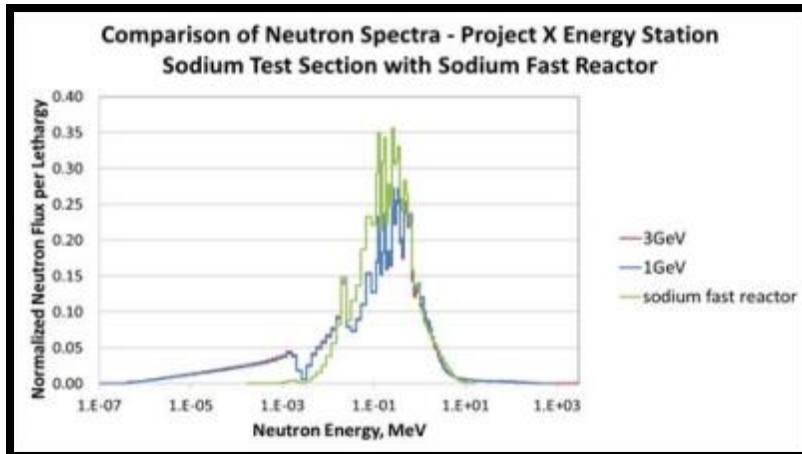
# High Flux Volumes Available in Test Matrix Region

Neutron Flux Range (n/cm <sup>2</sup> /s)	Axial Extent (cm)	Outer Extent (cm)	Volume (liters)
<b>&gt;5e14</b>	<b>30</b>	<b>8</b>	<b>~2.8</b>
<b>&gt;3e14</b>	<b>50</b>	<b>15</b>	<b>~23</b>
<b>&gt;1e14</b>	<b>110</b>	<b>60</b>	<b>~600</b>
<b>&gt;5e13</b>	<b>160</b>	<b>80</b>	<b>~2000</b>
<b>&gt;1e13</b>	<b>250</b>	<b>100</b>	<b>~9000</b>

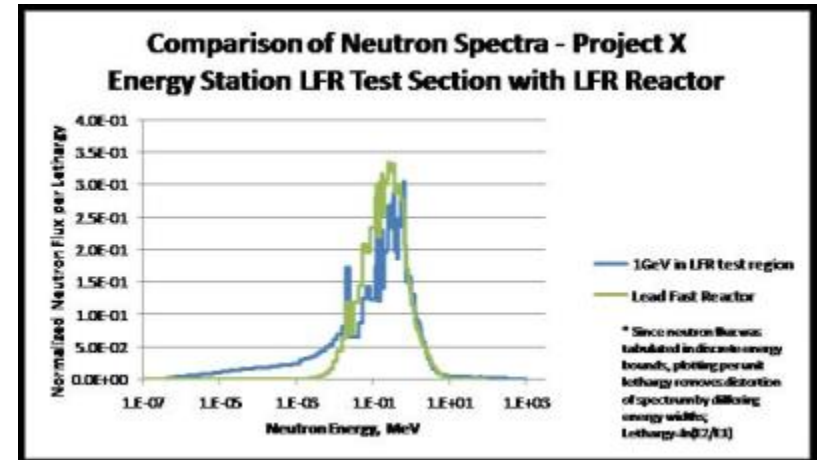
- ▶ 1 GeV protons penetrate ~ 50 cm in lead or LBE target, generate ~30 neutrons/proton
- ▶ Neutron flux falls off radially but lead matrix helps
- ▶ Axial profile peaks ~20 cm below target surface, provides ~100 cm >1e14 n/cm<sup>2</sup>/s



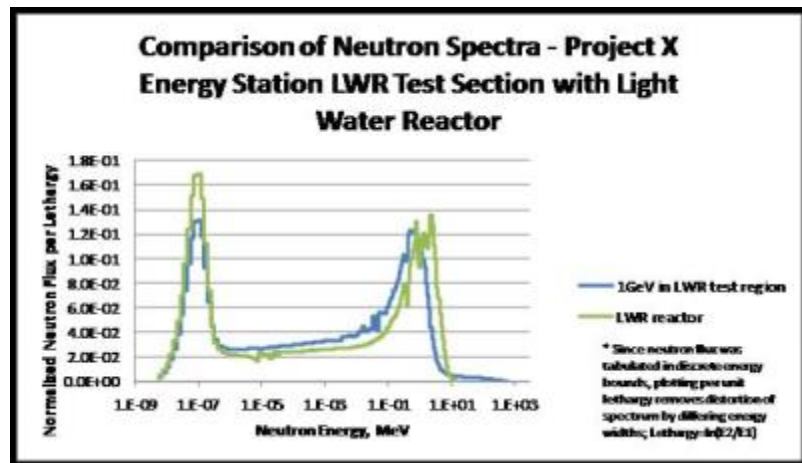
# Spectrum Tailoring Can Simulate A Different Reactor in Each Module



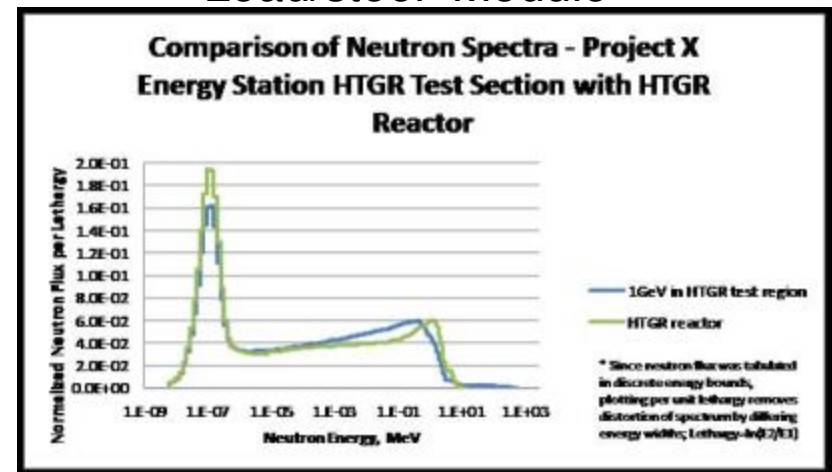
Sodium/steel Module



Lead/steel Module

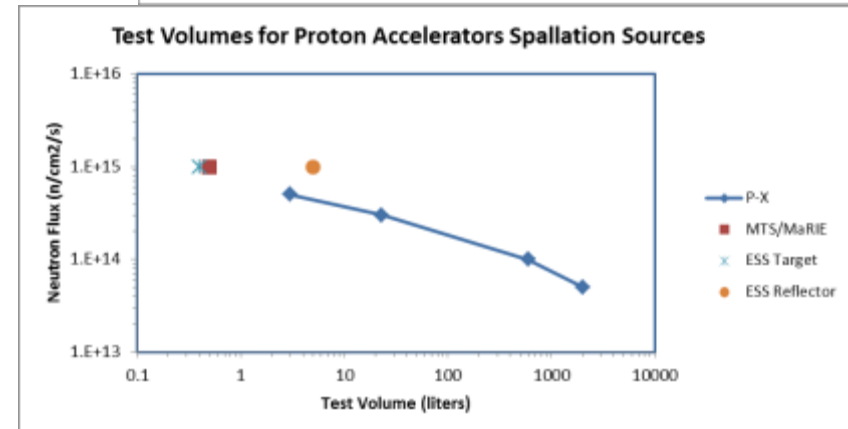
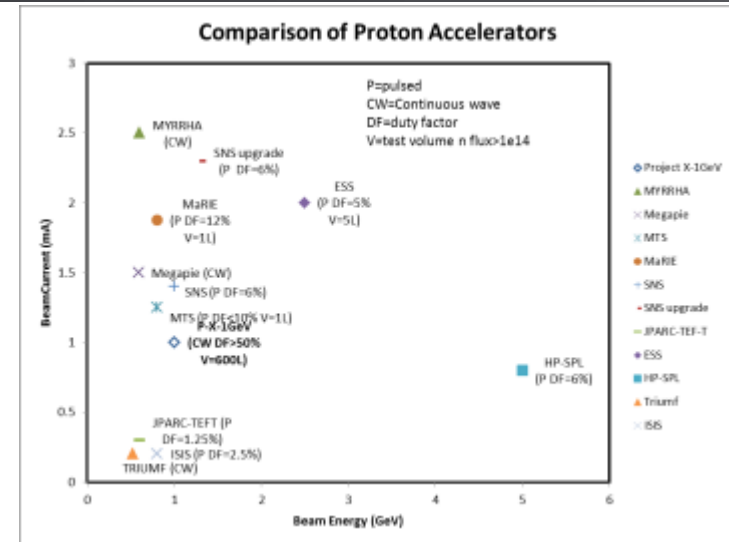
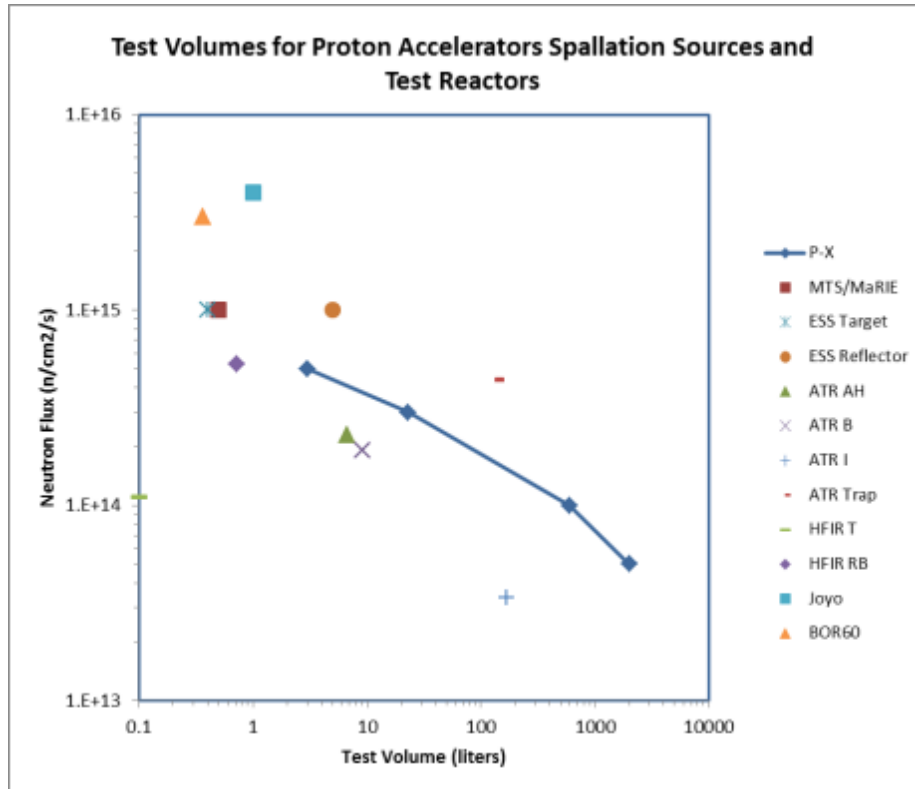


Water/Zr Light Water Module



Graphite/He Module

# How Does Target Station Compare?



- ▶ Irradiation volumes at high flux comparable to reactors
- ▶ Accelerator parameters are in range of other proposed systems

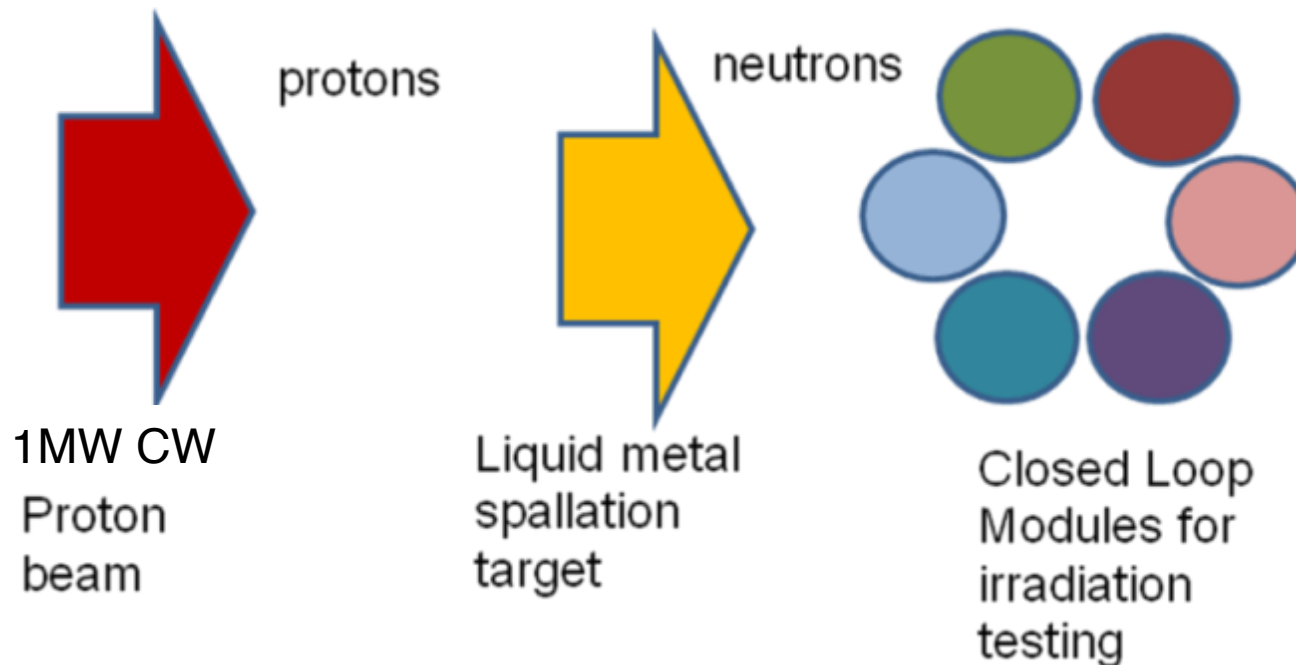
# Actions identified to evolve concept

- ▶ Develop conceptual target designs that serve *both* particle physics and nuclear energy missions – Integrated Target Station (ITS)
- ▶ Develop an ITS testing program plan that capitalizes on the unique characteristics of a high-intensity accelerator and spallation source
- ▶ Define/refine the technical requirements to support the proposed testing program plan
- ▶ Compile relevant design parameters to support the high-priority mission needs and provide them to the beam and target designers
- ▶ Investigate the beam on/off issues for both short and long time scales. to determine which transients have the potential to be problematic due to thermal and radiation damage effects
- ▶ Further consideration must be given to desired damage rate/sample volume specifications to provide a meaningful irradiation capability
- ▶ Neutronics modeling of the notional Project X ITS concept needs to be refined to evaluate beam options (e.g., dual or rastered beam) to optimize flux and flux gradients in maximum usable test volumes.

# Backup Slides

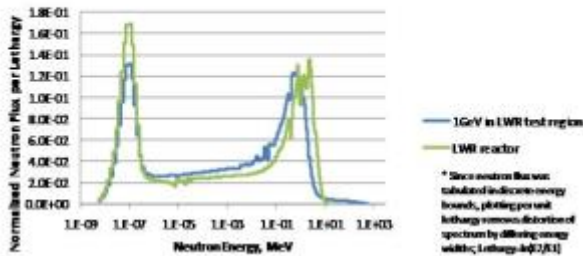
# PNNL Target Station Concept

- ▶ A new approach utilizing the flexibility of an accelerator neutron source with spectral tailoring coupled with a careful design of a set of independent test loops can provide a flexible neutron test station for DOE applications



# Project X Energy Station Concept

**Comparison of Neutron Spectra - Project X Energy Station LWR Test Section with Light Water Reactor**

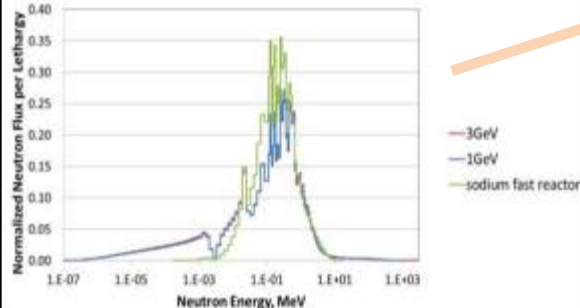


**Thermal Spectrum Test Module: LWR, HTGR, MSR**

## Project X Proton Beam

- 1mA @ 1 GeV (1 MW)

**Comparison of Neutron Spectra - Project X Energy Station Sodium Test Section with Sodium Fast Reactor**



**Fast Spectrum Test Module: SFR, LFR, GFR**

## Closed Loop Test Modules

- Removable/replaceable/customizable
- Independent cooling system
- n spectrum/material/temp/pressure to match reactor conditions
- ~30 cm dia

## Lead Matrix Test Region

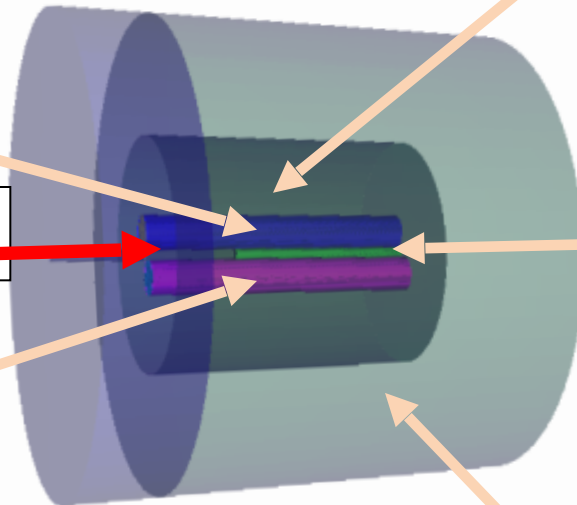
- Solid lead with gas or water cooling
- ~ 2 m diameter, 3 m length
- Low n absorb/ High n scatter
- High n flux/ Fast n spectrum
- Acts as gamma shield

## Spallation Target

- Liquid Pb-Bi
- >30 neutrons/proton
- 1 GeV protons penetrate ~50 cm in lead
- Neutrons Similar to fission spectrum
- Samples can be irradiated in proton beam
- Adding W or U can increase n flux density
- Small volume ~ 10 cm dia, 60 cm length
- Cleanup system for spallation products

## Reflector

- Steel/iron/nickel
- High n scatter
- Flattens n flux distribution



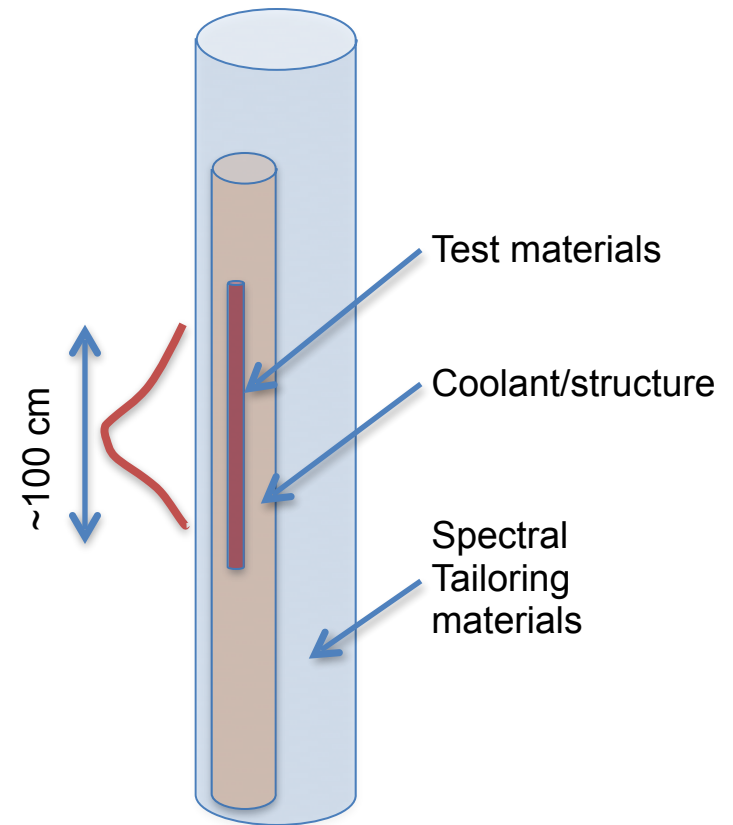


# Target Station is Unique Combination of Existing Technologies

- ▶ Proton beam      CW - 1 GeV - 1 mA - 1 MW
- ▶ Spallation Target:
  - Liquid lead or lead-bismuth release ~30 neutrons/proton
  - Neutron spectrum similar to fission spectrum but with high energy tail
  - Technology has been demonstrate at MEGAPIE
- ▶ Test Matrix
  - Solid lead or other (zircalloy) – high scatter, low absorption
  - Maximizes neutron flux, provides space for array of test modules
  - Simple solid block with cooling, holes for test modules
- ▶ Closed Loop Test Modules
  - Independently tailored irradiation environments (LWR, HTGR,SFR,LFR)
  - Independent heating/cooling system for each to control temperatures
  - Concept utilized in FFTF (sodium), BOR-60 (sodium, lead), ATR (press. Water)
- ▶ Reflector to minimize leakage neutrons

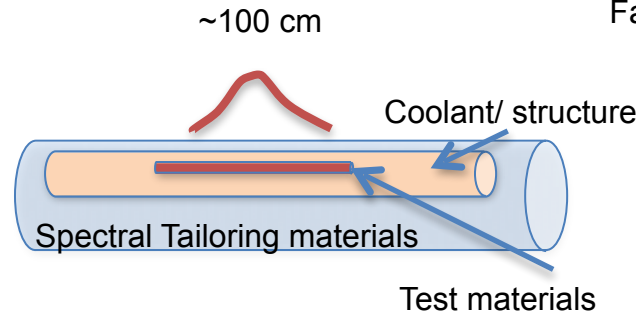
# Target Station Components – Closed Loop Test Modules

- ▶ Number of modules can be varied
- ▶ Each module can have unique independent coolant and materials and operate at independent temperatures (sodium, lead, molten salt, water, helium)
- ▶ Neutron spectrum can be tailored from fast to thermal to match reactor conditions (the gamma to neutron ratio can also be tailored)
- ▶ Miniaturized test specimens can maximize testing in high flux region
- ▶ Modules are Removable, Replaceable, shipped offsite for post irradiation examination (PIE)

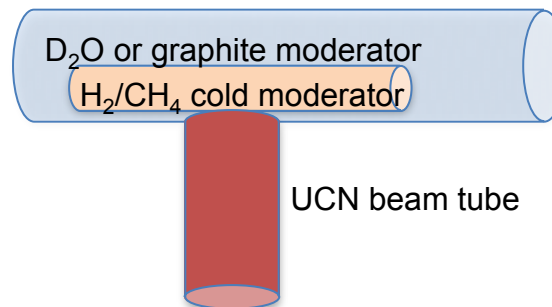
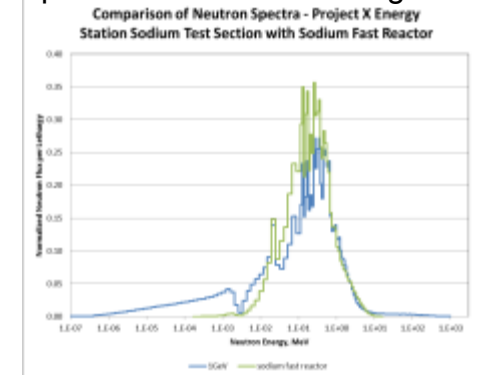


# Closed Loop Modules

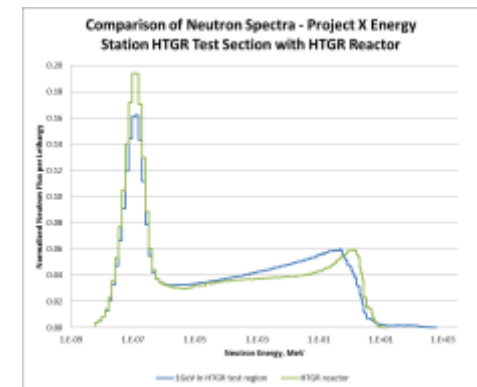
- ▶ Each module can have unique independent coolant and materials
- ▶ Removable/replaceable/customizable
- ▶ Independent cooling system
- ▶ n spectrum/material/temp/ at desired conditions
- ▶ ~30 cm dia, 100 cm long test region



Fast Spectrum Materials Testing Module



Thermal Spectrum Module



# DOE Office of Science – Fusion Energy Science

R&D Scope	Environment	Testing Needs
<b><i>Technology gaps requiring materials qualification</i></b> <ul style="list-style-type: none"><li><b><i>• Plasma facing components</i></b></li><li><b><i>• Low activation structural materials</i></b></li></ul>	<ul style="list-style-type: none"><li><b><i>• 14 MeV neutrons</i></b></li><li><b><i>• Materials surrounding fusion ignition region</i></b></li><li><b><i>• Tritium producing lithium blanket region</i></b></li></ul>	<ul style="list-style-type: none"><li><b><i>• Structural material properties as a function of dpa and temperature</i></b></li><li><b><i>• 20-30 dpa/yr</i></b></li><li><b><i>• Cumulative 150-200 dpa</i></b></li></ul>

# Target Station Can Help Fusion Energy Science Technologies

- ▶ Dedicated fusion loop for materials testing with high energy neutron spectrum test environment at relevant temperatures
- ▶ Room for separate lead, helium, water loops that can be used to simultaneously test materials interactions
- ▶ The dpa accumulation and high energy neutron spectrum component can simulate fusion environments better than reactors
- ▶ Testing in the proton beam can provide high dpa and high neutron energies
- ▶ H and He generation rates for corresponding damage accumulation could allow testing of fusion materials
- ▶ Candidate fusion blanket materials can be irradiated in a prototypic coolant, temperature, and high neutron flux
- ▶ Temperature is a critical parameter in materials irradiation and precise temperature control will be a key aspect of the Energy Station Test Module design

# DOE Office of Science - Nuclear Physics

R&D Scope	Environment	Testing Needs
<ul style="list-style-type: none"><li>• <b><i>Source of Ultra cold neutrons for n-EDM, NNbar</i></b></li><li>• <b><i>Source of isotopes for ISOL atomic EDM</i></b></li></ul>	<ul style="list-style-type: none"><li>• <b><i>Cold Neutrons</i></b></li><li>• <b><i>Very Cold Neutrons</i></b></li><li>• <b><i>Ultra Cold Neutrons</i></b></li><li>• <b><i>Well moderated neutron spectrum</i></b></li></ul>	<ul style="list-style-type: none"><li>• <b><i>Stable, well characterized test environments</i></b></li><li>• <b><i>UCN n velocities &lt;4mK</i></b></li><li>• <b><i>UCN density &gt;3x10<sup>4</sup> UCN/cm<sup>3</sup></i></b></li><li>• <b><i>Beam tubes</i></b></li></ul>

# Target Station Can Help Nuclear Physics Technologies

- ▶ Separate closed loop with heavy water, Be, metal hydride, moderator region,
- ▶ Cryogenic cooled He, H<sub>2</sub>, HE-2, CH<sub>4</sub> volume for producing Ultra cold neutrons,
- ▶ Reflected Cold Neutron beam transport to n-EDM, NNbar experiments
- ▶ Possibility for irradiating Thorium spallation target capsules in proton beam region to produce ISOL isotopes

# DOE Office of Science – Isotope Production

R&D Scope	Environment	Testing Needs
<b><i>Radioisotope Production methodology</i></b>	<ul style="list-style-type: none"><li>• <b><i>Neutron spectrum tailored for specific isotopes</i></b></li><li>• <b><i>Easy access and retrievability</i></b></li></ul>	<ul style="list-style-type: none"><li>• <b><i>Low activation target and structural materials</i></b></li><li>• <b><i>Target/capsule compatibility</i></b></li></ul>



# Target Station Can Help Isotope Production Technologies

- ▶ Dedicated isotope production loop with capability to vary neutron spectrum test environment and temperatures to optimize for isotopes of interest
- ▶ Room for separate loops that can be used to simultaneously produce and test a variety of isotopes
- ▶ Testing in the proton beam can provide accelerator produced isotopes
- ▶ Higher neutron energies than reactors can enhance production of isotopes only produced by fast neutrons
- ▶ Temperature is a critical parameter in some isotope target irradiations and precise temperature control will be a key aspect
- ▶ A rabbit system can be integrated into the test module for rapid insertion and retrieval of short lived radioisotopes
- ▶ Reflector region can utilize “waste” neutrons for beneficial isotope production such as  $^{60}\text{Co}$
- ▶ Spallation reactions produce broad range of reaction products and the target cleanup system could be designed to separate particular isotopes of interest

# DOE Office of Nuclear Energy

## Fuel Cycle R&D

### Advanced Reactor Technologies

R&D Scope	Environment	Testing Needs
<b>Advanced Reactor Technologies</b> <ul style="list-style-type: none"> <li>• <b>Gen-IV, aSMR</b></li> <li>• <b>Basic physics</b></li> <li>• <b>Material research and testing</b></li> <li>• <b>Modeling and simulation of reactor systems and components</b></li> <li>• <b>Probabilistic risk analysis of innovative safety designs and features</b></li> <li>• <b>Development activities to establish concept feasibility for future deployment</b></li> </ul> <b>Fuel Cycle R&amp;D</b> <ul style="list-style-type: none"> <li>• <b>Material testing</b></li> <li>• <b>Structural materials</b></li> <li>• <b>Advanced nuclear fuels</b></li> <li>• <b>Reactor systems</b></li> <li>• <b>Instrumentation and controls</b></li> <li>• <b>Power conversion systems</b></li> <li>• <b>Process heat transport systems</b></li> <li>• <b>Dry heat rejection</b></li> <li>• <b>Separations processes</b></li> <li>• <b>Waste forms</b></li> <li>• <b>Modeling and simulation</b></li> <li>• <b>Small scale tests to validate system elements</b></li> </ul>	<b>Sodium cooled fast reactor (SFR)</b> <ul style="list-style-type: none"> <li>• <b>Sodium coolant Steel cladding</b></li> <li>• <b>Temperature range ~550 C</b></li> </ul> <b>Lead cooled fast reactor (LFR)</b> <ul style="list-style-type: none"> <li>• <b>Fast spectrum</b></li> <li>• <b>Pb or LBE coolant Steel cladding</b></li> <li>• <b>Temperature range 500-800 C</b></li> </ul> <b>Gas cooled fast reactors (GFR)</b> <ul style="list-style-type: none"> <li>• <b>Fast spectrum</b></li> <li>• <b>Temperature range ~600-850 C</b></li> <li>• <b>Helium coolant Steel cladding</b></li> </ul> <b>Very High Temperature Reactor (VHTR)</b> <ul style="list-style-type: none"> <li>• <b>Thermal spectrum Graphite moderated</b></li> <li>• <b>TRISO fuel Helium cooled</b></li> <li>• <b>Temperature range ~1000 C</b></li> </ul> <b>Supercritical water cooled reactor (SCWR)</b> <ul style="list-style-type: none"> <li>• <b>Thermal spectrum</b></li> <li>• <b>Light water coolant Steel cladding</b></li> <li>• <b>Temperature range ~550 C</b></li> </ul> <b>Molten Salt Reactor (MSR)</b> <ul style="list-style-type: none"> <li>• <b>Thermal spectrum</b></li> <li>• <b>Sodium fluoride salt coolant</b></li> </ul>	<ul style="list-style-type: none"> <li>• <b>Structural material properties as a function of dpa and temperature</b></li> <li>• <b>Material compatibility at operating conditions</b></li> <li>• <b>Integral tests of fuel, structural materials</b></li> <li>• <b>Feature tests of components</b></li> <li>• <b>Fuel performance with minor actinides</b></li> <li>• <b>Cumulative ~200 dpa</b></li> <li>• <b>Long life fuel concepts ~300-500 dpa</b></li> </ul>

# Target Station Can Help Fuel Cycle R&D and Advanced Reactor Technologies

- ▶ All of the advanced concepts can be tested in appropriately designed test loops
- ▶ Neutron flux tailoring can create fast or thermal spectrum test environments that match very different reactor environments at relevant temperatures
- ▶ Room for separate sodium, lead, LBE, helium, molten salt, water loops that can be used to simultaneously test materials interactions
- ▶ Candidate materials such as fuel and cladding can be irradiated in a prototypic coolant, temperature, and neutron spectrum
- ▶ Temperature is a critical parameter in materials irradiation and precise temperature control will be a key aspect of the Energy Station Test Module design
- ▶ Higher H and He generation rates for corresponding damage accumulation could allow accelerated testing of materials
- ▶ Potential test volumes in Target Station could be 100's of liters

# Target Station Capabilities

- ▶ Flexible design allows support to multiple missions for DOE-SC-HEP, SC-NP, SC-FES, DOE-NE
- ▶ Benefits of test reactor volumes and neutron fluxes without reactor issues – licensing, fuel supply, safety, waste
- ▶ Robust technology allows it to be designed and constructed with today's technology in order to fill gaps in tomorrow's technology
- ▶ Continuous wave, high availability, high beam current provides potential for irradiation tests to high fluence
- ▶ Energy distribution of spallation neutrons similar to fast reactor fission spectrum but with high energy tail up to proton energy
- ▶ Ability to tailor neutron spectrum from fast to thermal as well as the gamma to neutron flux ratio
- ▶ H and He generation in materials higher than in reactor allowing accelerated aging testing
- ▶ Potential for beneficial isotope production and/or neutron beams simultaneous with irradiation testing

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- ▶ Content of this volume draws heavily on previous workshops & reports
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